

Date: Monday, 12/01/2009 9:59:53 AM
 User: Chantal Lavoie

Process Sheet

| | | | |
|------------------------------------|---|---------------------------|-------------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | WINDOW SEAL |
| Job Number : | 44630 | | |
| Estimate Number : | 13713 | | |
| P.O. Number : | | Part Number : | D38021 |
| This Issue : | 12/01/2009 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D3802 REVB PRELIM |
| First Issue : | / / | Project Number : | N/A |
| Previous Run : | | Drawing Revision : | PRELIM |
| Written By : | <i>[Signature]</i> | Material : | |
| Checked & Approved By : | <i>[Signature]</i> 09/01/12 | Due Date : | 19/01/2009 |
| Comment : | Est Rev:A 09-01-12 rev.b as per dwg DD verified by:ec | | |



Additional Product

PRELIMINARY ISSUE

Job Number:



09.01.12 PER ECN#09-502P

| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: Issue P/O: 7532
 Purchase Part Number: 93695K88
 Supplier: Mc MASTER-CARR
 Certificate of conformity is required

C 09/01/12

50 ft

m 109863

| | | |
|-----|--------|-------------|
| 2.0 | D38021 | Window Seal |
|-----|--------|-------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
 Window Seal

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

09.01.13

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK
 Ensure Material certification comply to Dwg D3781

ENGINEERING APPROVAL

09.01.13

09.01.13

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 09/01/12 (50)

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 12/01/2009 9:59:54 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW SEAL

Job Number: 44630

Part Number: D38021

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/08
JL

Job Completion



WF 09-01-16

POSITIVE RECALL

EFFECTIVE 09/01/12

AUTH

LL

RELEASED

DATE

09.06.05

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

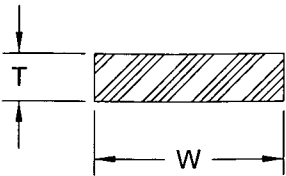
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

SPECIFICATION CONTROL DRAWING



D3802-X-YYY WINDOW SEAL
WHERE YYY REPRESENTS LENGTH

| DART P/N | SUPPLIER | SUPPLIER P/N | 'T' THICKNESS | 'W' WIDTH |
|-------------|---------------|--------------|---------------|-----------|
| D3802-1-YYY | McMASTER-CARR | 93695K88 | 0.25 | 1.00 |

EG: 0.25" X 1.00" X 40" WINDOW SEAL = D3802-1-400

44630

PRELIMINARY ISSUE

09.01.12 Per
DCA#09.502P

- NOTES:
- 1) MATERIAL: NEOPRENE/VINYL/BUNA-N FOAM RUBBER STRIP, ADHESIVE BACK
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

| | | | |
|------------|--|---|--------------|
| B | CHANGE TO 93695K88 PER FLAMMABILITY TEST RESULTS | MB | 08.12.16 |
| A | NEW ISSUE | MB | 08.06.20 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | | | |
| CHECKED | | DRAWING NO. | REV. B |
| MFG. APPR. | | D3802 | SHEET 1 OF 1 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | WINDOW SEAL | NTS |
| DATE | 08.12.16 | COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |



Purchase Order
PO00007532

200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
e.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

McMaster-Carr Number
8130332-02

11/07/2008

| Line | Description | Ordered | Shipped |
|------|---|---------|---------|
| 1 | 95647A149 Delrin (acetal) Flat Washer, 1" Screw Size, 1.025" ID, 1.75" OD, .057"-.067" Thickness, Packs of 10 | 2 Packs | ✓ 2 |
| 3 | 8491A783 Steel Press-Fit Drill Bushing/Liner, 0.098" (40) ID, 3/16" OD, 1/2" Length | 4 Each | ✓ 4 |
| 4 | 8694K78 Neoprene/EPDM/SBR Foam Rubber Strip, Adhesive-Backed, 1/4" Thick, 1" , 50' L, Black | 1 Each | 1 |
| 5 | 93695K88 Neoprene/Vinyl/Buna-N Foam Rubber Strip, Adhesive-Back, 1/4" Thick, 1" Width, 50' L, Black | 1 Each | 1 |

A14
2 - 622 - 03 05 - 14 A149 2PK 1
2 - 495 3
2 - 253 4
2 - 251 5

Shipped separately from our Chicago warehouse on 11/07

| | | | |
|---|--|---------|---|
| 2 | 94812A635 Nylon 6/6 Hex Nut, Off-White, 7/8"-9 Thread Size, 1-9/32" , 3/4" H | 2 Packs | 2 |
|---|--|---------|---|

Per 11/10

3034 657 4034

Dart Aerospace Ltd

Assembly
Area

14

Cycle

36

Shelf

404

Documents

3

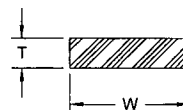
EXP

2 lbs
4 lines

FW1WBP29
11/07/2008
11:51/12:27
017



SPECIFICATION CONTROL DRAWING



D3802-X-YYY WINDOW SEAL
WHERE YYY REPRESENTS LENGTH

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|-------------|---------------|-----------------|------------------|--------------|
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RELEASED
09/04/09 MP

44630

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|------------|--|----|----------|
| B | CHANGE TO 93695K88 PER FLAMMABILITY TEST RESULTS | MB | 08.12.16 |
| A | NEW ISSUE | MB | 08.05.20 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | | |
| DRAWN | | | |
| CHECKED | | | |
| MFG. APPR. | | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 08.12.16 | | |

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3802** REV. B
SHEET 1 OF 1

TITLE **WINDOW SEAL** SCALE
NTS

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